



**INSTITUTE FOR ACCREDITATION OF THE  
REPUBLIC OF NORTH MACEDONIA**

**Procedure for assessment and accreditation of  
sampling methods**

**PR 05-11**



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## 1. PURPOSE

This procedure, issued by the Director of the IARNM (Article 23 of the Statute of the IARNM) sets out the principles of assessment and accreditation of sampling methods.

## 2. DEFINITIONS

**CAB:** A conformity assessment body, in these instances testing laboratories or inspection bodies.

### 2.1 Sampling terminology:

Method/procedure: the documented criteria for undertaking the sampling activity.

ISO /IEC 17025 Clause 7.3.2 states: “The sampling method shall describe:

- a) the selection of samples or sites;
- b) the sampling plan;
- c) the preparation and treatment of sample(s) from a substance, material or product to yield the required item for subsequent testing or calibration.”.

Protocol: The sampling protocol is a set of definitive directions which define the operational requirements and/or instructions for the implementation of the sampling plan that must be followed, without exception, if the analytical results or inspected items are to be accepted for a given purpose.

Plan: The sampling plan shall identify the selection, taking, preservation, transportation and preparation of the primary sample and be based on appropriate statistical methods.

Primary Sample: This is defined as being the collection of one or more increments initially taken from the whole population.

## 3. POLICY OF THE IARNM

3.1 For the accreditation of sampling methods, both ISO/IEC 17025 and ISO/IEC 17020 standards are applicable and either may be adopted. However, ISO/IEC 17025 remains the leading applicable standard as it includes the most critical criteria for sampling.

3.2 Sampling methods can be accredited to ISO/IEC 17025 as a standalone activity.

3.3 Sampling methods can be accredited as a standalone activity to ISO/IEC 17020 (EA Resolution 2015 (35) 20).

3.4 It is IARNM policy to accredit sampling methods that are published international or national standards, methods specified in European Directives or Regulations and methods specified in national Regulations only; it is IARNM policy not to accredit in-house developed sampling methods or any modified standard methods.

#### **4. GENERAL REQUIREMENTS FOR SAMPLING**

ISO/IEC 17025 is the standard used by accreditation bodies in the assessment of sampling methods. ISO/IEC 17020 is also relevant, and in this case, inspection bodies shall have and use documented sampling methods in accordance with point 3.4.

The organisation shall verify or validate standard sampling methods/protocols (specified in 3.4) to such an extent that it is capable of demonstrating compliance with the acceptance criteria specified in the standard method and is suitable for its intended purpose.

The following elements should be considered in the sampling plan:

- the purpose for which the sample is taken;
- the client's requirements;
- the selection of sampling sites;
- the sampling frequency and timing;
- type of sampling containers, on-site measurements, environmental conditions, sample size, holding conditions, preservatives, the homogeneity and appropriateness of the sample;
- the standard method.

Sufficient knowledge of statistical techniques is required to ensure statistically sound sampling procedures.

#### **5. QUALITY MANAGEMENT SYSTEM**

When an organisation applies for accreditation of its sampling methods, IARNM shall assess the quality management system which should be comprehensively documented to fully describe the sampling activities. The organisation should ensure that it has the capability to incorporate its sampling activities within its management structure. With regard to the technical aspect of sampling, the assessment team will pay particular attention to the interface between the sampling activity and its testing and/or inspection activities.



The management system shall clearly identify technical management responsible for sampling activity and identify those with responsibility for, amongst other things, as decision making, resources allocation, authorisation, training and supervision.

An organisation shall define its sampling policy and clearly identify the scope of its sampling activity.

The terminology, the sampling process and methodology shall be documented with clearly identifiable levels of authority and responsibility associated with each critical phase.

The organisation is required to undertake annual audits of sampling activities by an auditor who is independent of the activity being audited.

The assessment team will focus on the organisations sampling operating principles and procedures to determine whether sampling is an integral part of the testing / inspection activities or whether it is subcontracted.

Where sampling is subcontracted, this shall clearly be identified within the management system.

## **6. CONTRACT REVIEW**

Organizations seeking accreditation for sampling shall undertake a full review of requests, tenders and contracts to ensure that the organisation responsible for sampling has the capabilities and resources to perform standard sampling methods in accordance with documented plans and protocols.

In addition, the organisation shall ensure that the standard sampling method selected is appropriate and satisfies all testing and inspection requirements.

## **7. DEVIATING SAMPLES**

ISO/IEC 17025 specifies a number of requirements for laboratories in the event of deviating samples being identified (clause 7.4.3 and 7.8.1).

The organization shall identify and preserve all samples taken (as appropriate) to avoid any contamination or break in traceability. The organisation shall have documented instructions and records to ensure that the integrity of each sample is maintained from sampling to reporting.

If, at any stage, the organisation has reason to suspect that the sample taken deviates from the sampling plan and method/ protocol and thus may jeopardize the validity of the test results, the organisation shall inform the customer immediately of any possible implications to test results generated. Examples of deviations may include incorrect preservation of the sample,

maximum preservation time exceeded, date and time of sampling not available, contamination of the sample, etc.

In exceptional circumstances, the customer may request for the deviating sample to be analysed. In this instance, the organisation shall include a disclaimer within the report clearly stating that the deviation and that, as a result, the test result(s) may be invalid.

The assessment team will pay particular attention to samples that deviate from the sampling plan and methods/ protocols and how the organisation has dealt with the handling and reporting of such samples. Organisations shall have documented procedures with regard to the management of deviating samples.

## **8. PERSONNEL**

The organisation shall ensure that it has sufficient competent personnel to undertake sampling activities including those with responsibility for the drawing up of sampling plans and supervision.

The organisation shall ensure that all persons involved in sampling are appropriately qualified, trained and technically competent and shall have a documented training and authorisation procedure to ensure that only authorised and competent personnel undertake sampling and its associated activities.

Supervision of sampling shall be carried out in a systematic and planned manner and should ensure that sampling plan and method / protocol are correctly followed. Effective supervision of sampling activity can be claimed only in situations where a supervisor is in a position to review actual observations and sampling decisions or otherwise personally verify that sampling decisions are reliable.

## **9. ASSESSMENT OF SAMPLING METHODS**

The assessment team will review the sampling plan and method / protocol with particular attention to the organisations identification of risks and errors (random and systematic), contamination management and traceability of sample identity throughout the sampling process.

The assessment team will also assess the allocation of resources, the competence of the sampling personnel, the availability and adequacy of equipment used for sampling, and the use of subcontractors.

The organisation shall ensure that the sample adequately reflects the properties of interest in the target sample. Particular emphasis will be placed on how the organisation report cases where the sample is not representative but is determined by availability.

Where sampling is performed, the organisation shall have documented procedures for checking that the environment and prevailing conditions do not adversely affect the performance of the sampling equipment.

The organisation shall ensure traceability of all measuring equipment and carryout such checks before and after site sampling to ensure that equipment remains serviceable and in calibration.

The technical performance of a sampling method is assessed by paying particular attention to the compatibility of the sampling method and the test method selected.

## **10. ASSURING QUALITY OF SAMPLING**

An organisation shall have appropriate processes and procedures in place to assure the quality of sampling activities.

These procedures and processes should include the following, at a minimum:

- Identifying critical stages to ensure compliance with the related sampling procedure. These critical stages are based upon key steps within the sampling method (e.g. sample criteria required for acceptance or rejection);
- Authorised personnel should carry out checks on sampling reports prior to their approval to ensure that sampling was carried out in accordance any defined critical stages;
- Maintaining a register of personnel and ongoing competency records for all personnel involved in the sampling activity;
- Define a programme for undertaking independent reviews of all results emanating from sampling activities. The review should include pertinent data to ensure that sampling activities and requirements are followed;
- Review individual sampling techniques to ensure consistency between samplers i.e. on-site witnessing of sampling techniques. A schedule for witnessing individuals undertaking sampling methods should be designed to ensure that, where appropriate, a representative number is taken and each individual is witnessed within the accreditation cycle;
- The organisation shall evaluate on an ongoing basis its sampling plans and methods to ensure compliance with current reference methods.

## **11. RECORDS**

The organisation shall retain in accordance with IARNM regulations all original observations, sampling plans, derived data, sampling records, and sampling report.

The records should contain at least the following:

- Identity of all personnel involved in any stage of sampling;
- Date and time of sampling;
- Precise location of where sample was taken;
- Unique sample identification;
- Reference to sampling plan used;
- Reference to equipment used, including checks on calibration status;
- Relevant environmental conditions at point of sampling and transportation;
- Reference to specific sampling procedure.

## **12. SAMPLING REPORT/CERTIFICATE**

The sampling report/certificate shall be clear, unambiguous and contain all information necessary for the interpretation of the sampling.

The sampling report/ certificate shall contain at least the following information:

- Title ('Sampling Report/Certificate' or otherwise equivalent)
- Name and address of the CAB;
- Name and contact information of the customer;
- Unique identification that all its components are recognized as a portion of a complete report and a clear identification of the end;
- The location of performance of the sampling activities, including when performed at a customer facility or at sites away from the laboratory's permanent facilities, or in associated temporary or mobile facilities;
- Any sampling diagrams, sketches or photographs etc;
- A reference to the sampling plan and sampling method;
- Unique identification of the item or material sampled (including the name of the manufacturer, the model or type of designation and serial numbers, as appropriate), when necessary, the condition of the item;
- The date of sampling and the date of receipt of the test or calibration item(s), where this is critical to the validity and application of the results;
- The date(s) of performance of the laboratory activity (if appropriate);
- The date of issue of the report/certificate;
- A statement to the effect that the results relate only to the items sampled (if appropriate);
- The results with, where appropriate, the units of measurement;
- Information required to evaluate measurement uncertainty for subsequent testing or calibration;
- Additions to, deviations, or exclusions from the method and from the sampling plan;





- Identification of the person(s) authorizing the report/certificate;
- Clear identification when results are from external providers;
- Description of equipment used, if appropriate;
- Details of any environmental conditions during sampling that affect the interpretation of the results, including storage and transportation;
- Clear and unambiguous statement on any sample deviations;
- Statement to ensure reproduction of the report/certificate in full is not permitted without authorization from the organization;
- Statement on assuring the chain of custody of samples taken.